



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7810
Job Sheet 170170



Part No: 647.7810
Part Name: Bracket A

Job Qty: 6 ea 4



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP Rev: A RQ 15.08.06 Verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/1/18	0.00	0.00	Start Up Machining-1		18/03/04
100	Bandsaw	6 pcs		2/1/18	0.00	0.19	Bandsaw1		DAS 18/03/04
110	CNC Vertical Machining	6 pcs		2/2/18	0.30	5.13	HAAS1-1		52 18/03/04
120	QC	6 pcs		2/2/18	0.00	0.00	QC2 Machining-1		9-89 18/03/04
130	QC	6 pcs		2/2/18	0.00	0.00	QC8 Machining-1		Jc-L 18-04-04
131	HandFinish	6 pcs		2/2/18	0.00	0.00	HandFinish2		
140	Outsource	6 pcs		2/2/18	0.00	0.00	Outsource4		18/03/23
150	Packaging	6 pcs		2/2/18	0.00	0.00	Packaging2		18/03/23
155	QC	6 pcs		2/2/18	0.00	0.00	QC5		11 MAR 26 2018
180	Packaging	6 pcs		2/2/18	0.00	0.00	Packaging3-1		9-8 MAR 28 2018
190	QC21-SA	6 Ea		2/2/18	0.00	0.00	QC21		9-8 MAR 28 2018

Part Op 100 - Cut Blank at 10.313"

Descriptions: 110 - 1-Machine per folio FB408

140 - Issue P/O to ATG: 180324 1- Black Anodize as per Dwg 647.7800

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6S6.000X0.250	5	12	0	0

5044632 = 3.6p

MAT or order

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket A	0.090inches ± 0.005	0.095 0.085	09	
2	Bracket A	45.000inches ± 0.500	45.500 44.500	45°	
3	Bracket A	0.255inches ± 0.005	0.260 0.250	251	
4	Bracket A	9.810inches ± 0.010	9.820 9.800	9.810	
5	Bracket A	0.260inches ± 0.010	0.270 0.250	260	Radius
6	Bracket A	29.900Degrees ± 0.500	30.400 29.400	29.9	Angle

5047608



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S047608



Part: 647.7810

Job No: 170170

Serial No/Batch: S047608

Revision:

Inspector:

Date: 03/04/18

7	Bracket A	3.671inches $\pm$ 0.005	3.676 3.666	3.671
8	Bracket A	16.900Degrees $\pm$ 0.500	17.400 16.400	16.9° Angle
9	Bracket A	9.463inches $\pm$ 0.005	9.468 9.458	9.463
10	Bracket A	100.000Degrees $\pm$ 0.500	100.500 99.500	100° Angle
11	Bracket A	18.700Degrees $\pm$ 0.500	19.200 18.200	18.7° Angle
12	Bracket A	9.092inches $\pm$ 0.002	9.094 9.090	9.091
13	Bracket A	3.332inches $\pm$ 0.002	3.334 3.330	3.332
14	Bracket A	7.300inches $\pm$ 0.002	7.302 7.298	7.299
15	Bracket A	0.397inches $\pm$ 0.002	0.399 0.395	0.399
16	Bracket A	2.575inches $\pm$ 0.002	2.577 2.573	2.574
17	Bracket A	2.475inches $\pm$ 0.002	2.477 2.473	2.476
18	Bracket A	0.500inches $\pm$ 0.002	0.502 0.498	0.500
19	Bracket A	0.400inches $\pm$ 0.002	0.402 0.398	0.400

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039246

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039246

PO Date: 3/8/18

Due Date: 3/16/18

**Purchase Order
Revision:**

Revision Date: 3/20/18

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED

MAR 20 2018

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171648	D5574-1	Blade Housing, Cable Cutter Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	4/2/18	3 pcs	0 pcs	3 pcs	\$11.87/pcs	\$35.61
2	172352	D5575-3	Break Away Tip, Lower Deflector Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	4/2/18	2 pcs	0 pcs	2 pcs	\$10.12/pcs	\$20.24
3	170170	647.7810	Bracket A Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
4	170171	647.7811	Bracket B Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
5	169393-A	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	4/2/18	12 pcs	0 pcs	12 pcs	\$11.22/pcs	\$134.64

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	170446	646.3010	LH Half Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	4/2/18	10 pcs	0 pcs	10 pcs	\$11.87/pcs	\$118.70
7	170447	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	4/2/18	10 pcs	0 pcs	10 pcs	\$11.87/pcs	\$118.70
171979				Firmed	4/2/18	16 pcs	0 pcs	16 pcs	\$11.87/pcs	\$189.92
Sub Total:						26	0	26		\$308.62
8	171847	C45-8-5	Solenoid Cover -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	20 pcs	0 pcs	20 pcs	\$5.37/pcs	\$107.40
9	172471	RBE350A94-3701-00	Main Rotor Rigging Tool -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-3701-00 Rev. 2A -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$4.77/pcs	\$28.62
10	173384	SWA10A-700A	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	3/23/18	28 pcs	0 pcs	28 pcs	\$7.37/pcs	\$206.36
11	172447	RBE350A94-2708-01-01	Slide -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-2708-01-01 Rev. G -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	171382	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$10.57/pcs	\$63.42
13	171729	RBT18520-1	Lift Device Frame -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$4.77/pcs	\$28.62
14	171711	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
15	172528	RBW6405G07331-3G-1	Receiver -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
16	172292	269T3319-5	Roll 1-Issue P/O to ATG: 2-ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant 2- Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
17	171466	RBE703A94-1130-01-05	Fixture Handle -Issue P/O to ATG: AS PER DWG RBE703A94-1130-01- 05 -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	3/23/18	12 pcs	0 pcs	12 pcs	\$4.77/pcs	\$57.24
									Grand Total: \$1,314.75	
Order Notes										
CL										
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Purchasing%2FPO_Pri										

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914803

Date: 22-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: 647.7810 Bracket A Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22689		Rev: A PO: PO039246 Line: 3
4 ea	Part: 647.7811 BRACKET B Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22690		Rev: A PO: PO039246 Line: 4
10 ea	Part: 646.3010 LH Half Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22692		Rev: NC PO: PO039246 Line: 6
16 ea	Part: 646.3011 RH Half Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22693		Rev: NC PO: PO039246 Line: 7
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 22/03/2018			
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph. (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914803

Date: 22-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

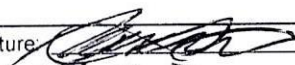
Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Certified Signature: 	
	Receiver Signature: <u>Po S. Doriane</u>	
A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.		
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
Made in Canada.		